

Work Order ID 135674 -1

Monday, August 17, 2015 7:21:06 AM

135674

Page 1

Item ID: D206-648-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 5.00 *5*

Customer:

Reference:

Approvals: Process Plan: MCS Date: AUG 17 2015

Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D206-648	Rev B
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JA

MCS 150819

100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

SEP 08 2015

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

AUG 18 2015

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

SEP 08 2015

Work Order ID 135674

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Page 2

Item ID: D206-648-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

PEG 13

4

DAS
6
9-89

SEP 08 2015

Packaging

Identify and pack for shipping as per PPP D206-648-013

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.01

ML5

SEP 08 2015

Quality Control

20150908

Picklist Print

Monday, August 17, 2015 7:21:09 AM

Page 1

Work Order ID: 135674

135674

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015

Required Date: 8/14/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2652		Manufactured	No			110	Each	311.0000	8	40			DAS 8 3-89
D2652									**	JA			
Bushing													

Location	Loc Qty	Loc Code
FG	45	
31985	45	
ST009	224	
115133	6	
129993	17	
34494	201	
ST012a	42	
123711	32	
124422	2	
8905	8	

D3414-041

Manufactured No

110 Each

23.0000

2 10

D3414-041

Lug

**

JA

AUG 18 2015

DAS
8
3-89

Location	Loc Qty	Loc Code
ST531	23	
129103	8	
130489	15	

BLUE

Picklist Print

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Page 2

Work Order ID: 135674

135674

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015

Required Date: 8/14/2015

Start Qty: 5.00

Required Qty: 5.00

AN3C37A

Purchased

No

110

Each

553.0000

4

20

AN3C37A

BOLT

**

JA

DAS
8
9-89

Location

Loc Qty

Loc Code

ST338a

519

131651

70

M128773

44

M129650

55

M131367

70

M131856

70

M132169

70

M132381

70

M132522

70

ST347

34

128491

8

129687

26

NAS1149C0363R

Purchased

No

110

Each

441.0000

4

20

NAS1149C0363R

Washer

**

JA

AUG 18 2015

DAS
8
9-89

Location

Loc Qty

Loc Code

FP001

75

114742

75

GA

149

130673

149

ST271

217

122441

3

130673

14

m132763

200

20 20

16

100

Picklist Print

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Page 3

Work Order ID: 135674

135674

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015

Required Date: 8/14/2015

Start Qty: 5.00

Required Qty: 5.00

MS21043-3

Purchased

No

110

Each

638.0000

4

20

MS21043-3

**

JA

AUG 18 2015

Nut

Location

Loc Qty

Loc Code

FG	80
103691	80
FP001	11
m130673	11
GA	191
m130673	15
m131677	176
ST304	199
m131340	199
ST308	157
m13255P	157

DAG
6
9-80

20

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

27
9-89
SEP 08 2015

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON, WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	